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(WO/2002/020238) EXPANDED BIOPOLYMER-BASED ARTICLES AND PROCESS OF PRODUCING THESE			
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Title: EXPANDED BIOPOLYMER-BASED ARTICLES AND PROCESS OF PRODUCING THESE			
Abstract: Three dimensional form mouldings made of a biodegradable thermoplastic polymer in particular starch, and preferably a second biodegradable component can be manufactured in a discontinuous process by heating the polymer, in the form of an extrudable bead or sheet or the like, in a mould having any desired shape under pressure, in the presence of a blowing agent and subsequently depressurising. The second component can be used to enhance the water-resistance of the mould product and can be applied after, or preferably during or before the moulding step.			
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